Dellner Brakes model SKD 100 disc brake is a direct acting, hydraulic pressure applied, spring released unit. The braking force achieved is directly proportional to the applied pressure.

The brake consists of two symmetrical halves between which the support structure with variable thicknesses can be mounted to accommodate any brake disc thickness.

Each brake half has two cylindrical guide pins that transmit the tangential braking force from the brake lining to the brake housing and mounting stand. As a result, the brake pistons are not subject to any radial forces which contributes to longer brake life.

Two springs on each brake half retract the brake pads from the disc when pressure is released. Brake lining wear is automatically compensated for with increased piston stroke.

**Braking force** $F_1 \text{ [N/bar]}$, $F_{max} \text{ [N]}$  
**Max hydraulic pressure** $\text{ [bar]}$  
**Friction area per brake** $\text{ [cm}^2\text{]}$  
**Max. working oil volume per brake** $\text{ [cm}^3\text{]}$  
**Piston area per brake half** $\text{ [cm}^2\text{]}$  
**Weight** $\text{ [kg]}$

<table>
<thead>
<tr>
<th>Braking force</th>
<th>Max hydraulic pressure</th>
<th>Friction area per brake</th>
<th>Max. working oil volume per brake</th>
<th>Piston area per brake half</th>
<th>Weight</th>
</tr>
</thead>
<tbody>
<tr>
<td>$F_1$</td>
<td>$F_{max}$</td>
<td></td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td>646</td>
<td>129200</td>
<td>200</td>
<td>510</td>
<td>236</td>
<td>78.5</td>
</tr>
<tr>
<td></td>
<td></td>
<td></td>
<td></td>
<td></td>
<td>75</td>
</tr>
</tbody>
</table>

1) Calculated with an average frictional coefficient $\mu=0.42$. Consideration has not been taken for external factors.

2) Oil volume required to engage the brake with fully worn friction pads.

**F1 [N/bar] F max [N] [bar] [cm] [cm] [cm] [cm] [kg]**

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<table>
<thead>
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</thead>
<tbody>
<tr>
<td>646 129200 200 510 236 78.5 75</td>
</tr>
</tbody>
</table>

2x Air bleeder nipple  
2x G 3/8", Hydraulic inlet port

b= Brake disc thickness
The braking torque is calculated from the following formula:

\[
M_{\text{brake}} = q \times F_1 \times p \times \left( D_s - H \right) / 2
\]

- \( q \) = number of brakes
- \( F_1 \) = braking force according to the table on page 1 [N]
- \( p \) = pressure [bar]
- \( D_s \) = brake disc diameter [m]
- \( H \) = brake pad height [m] (SKD 100: 0.13)

**Options**

- Proximity switches for on/off or pad wear indication.

**Suitable applications**

Dellner Brakes model SKD 100 is suitable wherever service, stopping, holding and tensioning brakes are needed, for example in the following types of applications:

- Propulsion propeller shafts
- Wind mills
- Chipping machines
- Water turbines
- Test rigs
- Unwinding systems

Dellner Brakes AB reserves the rights to modification without special notice.